

Sedimentation devices



The ACO system chain

creates drainage solutions for the environmental conditions of tomorrow.

ACO Stormsed Vortex

enables sedimentation via hydrodynamic or vortex separation.

ACO Stormsed

captures and retains pollutants, such as fine sediment and residual oils.





CLEAN: pre-treat and process



HOLD: protect and attenuate



REUSE:

COLLECT: collect and remove

pump, discharge, groundwater infiltration and reuse



ACO Stormwater

Management

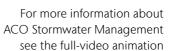
ACO Stormsed Vortex

The simplest treatment method of removing pollutants from stormwater before it leaves the urban environment is **sedimentation**.

Sedimentation removes suspended solids (particles) and any associated bound pollutants. Around 75% of chemical pollution, such as metals and residual oils, is attached to sediments.

Sedimentation devices can be used either independently or as a preliminary stage in stormwater treatment. Implementing them in stormwater management solutions can extend the service life of downstream products and shorten their maintenance intervals (blockage of ACO Filter Media Storm/Storm+, Stormbrixx).

ACO offers two types of sedimentation devices: Stormsed and Stormsed Vortex. Both products are effective in capturing sediment, as well as other pollutants such as organic substances and oil.





ACO Stormsed

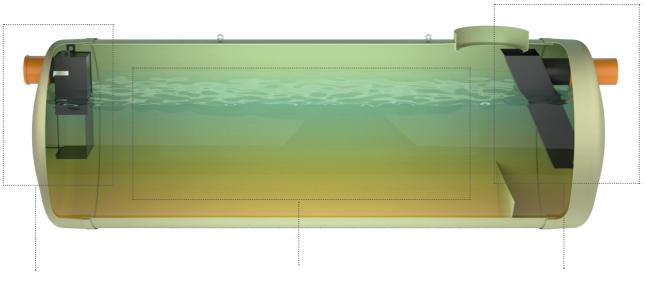
The ACO Stormsed stormwater treatment unit captures and retains pollutants, such as fine sediment and residual oils. It is a modern solution for applications with a low risk of high mineral oil spillage, making it ideal for use on streets and car parks where compliance with EN 858 is not required.

ACO Stormsed is also an ideal treatment element to be connected to attenuation systems or used for pre-treatment with the Stormclean stormwater filter.

Benefits

- Wide range of sizes for matching required flows
- High elimination of sediment (up to 80%) and floatables
- SMART design of inner parts comparing standard sludge traps which influence functionality
- Large retention for sediment and floatables
- Easy service access
- Possibility of various outlet angles 90°–180° (optional)

Product overview

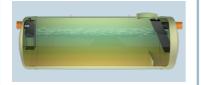


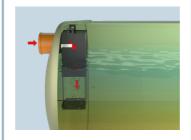
The ideal inlet for even flow distribution and protecting captured sediment The large area for efficient sedimentation and large space for settlement and floatables.

The angled outlet ideal for retention of floatables and oils

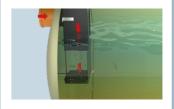
Treatment process

ACO Stormsed is an important part of treating stormwater. The tank allows sediment to settle out and capture pollutants such as oil, organic matter, and litter. The unique design of its internal parts maximizes the area of capturing pollutants.





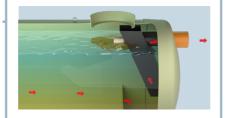
Polluted stormwater flows into the Stormsed. The inlet design distributes flow evenly across the device and protects already captured sediment. Larger sediment settles upon entry.

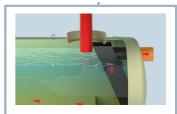




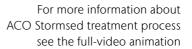
The large area of Stormsed means even fine sediment has time to settle to the bottom, and oils time to separate at the water's surface.

The outlet baffle prevents captured sediment from reaching the outlet and potentially being washed out. The angled outlet structure ensures the entire area of the tank is available for the capture and retention of floatables and oils.





Which can be easily accessed during maintenance thanks to the conveniently located inspection shaft.





ACO Stormsed G



ACO Stormsed P

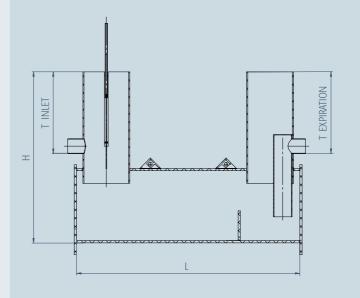


ACO Stormsed G





ACO Stormsed P



ACO Stormsed G

| Desc. | Inlet/ Outlet DN | Water flow (SLR 18 m*h-1) | • | L GRP body | Total lenght incl. pipes | Diam. D | Н1 | Н2 | T tank | Total vol. | Max. oil stor. | Sludge trap vol. | Wgt. | Sludge sensor C | Oil sensor B | Cover | Item No. |
|-------|------------------------|------------------------------------|-------|------------------|-----------------------------------|------------|------|------|--------|---------------|----------------------|------------------------|------|-----------------------|--------------------|-------|-------------|
| [m²] | [mm] | [l/s] | [l/s] | [mm] | [mm] | [mm] | [mm] | [mm] | [mm] | [1] | [1] | [1] | [kg] | [mm] | [mm] | [DN] | |
| 3.8 | 200 | 19 | 10 | 2720 | 2950 | 1520 | 1150 | 1130 | 462 | 3460 | 1860 | 600 | 270 | 235 | 869 | 600 | 12835.01 |
| 5.2 | 200 | 26 | 13 | 3650 | 3880 | 1520 | 1150 | 1130 | 462 | 4780 | 2550 | 940 | 310 | 235 | 869 | 600 | 12836.01 |
| 8.1 | 250 | 40 | 20 | 4610 | 4780 | 1820 | 1400 | 1380 | 514 | 8890 | 6510 | 1720 | 465 | 285 | 1054 | 600 | 12837.01 |
| 10.3 | 250 | 52 | 26 | 4890 | 5250 | 2200 | 1780 | 1760 | 542 | 15040 | 8530 | 2840 | 920 | 345 | 1320 | 600 | 12838.01 |
| 14.1 | 315 | 71 | 35 | 6630 | 6840 | 2200 | 1715 | 1695 | 607 | 19900 | 12600 | 3950 | 1100 | 345 | 1288 | 600 | 12839.01 |
| 17.9 | 315 | 90 | 45 | 7680 | 7960 | 2402 | 1920 | 1900 | 582 | 27720 | 15500 | 5580 | 1350 | 370 | 1430 | 600 | 12840.01 |
| 24.9 | 400 | 124 | 62 | 10570 | 10870 | 2402 | 1835 | 1815 | 667 | 36900 | 28200 | 7890 | 1800 | 370 | 1388 | 600 | 12841.01 |
| 31.7 | 400 | 159 | 79 | 12800 | 13000 | 2570 | 2000 | 1980 | 692 | 50300 | 35900 | 10250 | 2450 | 425 | 1504 | 600 | 12842.01 |
| 39 | 500 | 195 | 98 | 13590 | 13740 | 3000 | 2330 | 2310 | 696 | 78900 | 45200 | 16290 | 3500 | 485 | 1755 | 600 | 12843.01 |

ACO Stormsed P

| Туре | Inflow/ outflow | Treatment flow | Mud storage | Oil storage | Height | Length | T inlet | T expiration | Oil storage | Item No. |
|------|--------------------|-------------------|----------------|----------------|--------|--------|------------|-----------------|----------------|-------------|
| | [mm] | [l/s] | [1] | [1] | [mm] | [mm] | [l/s] | [1] | [I] | |
| 3000 | 110 – 315 | 15 | 400 | 150/400 | 2460 | 3000 | 1150 | 1150 | 150/400 | 725399 |
| 6000 | 160 – 400 | 30 | 800 | 150/530 | 2460 | 6000 | 1150 | 1150 | 150/530 | 725400 |
| 9000 | 200 – 500 | 45 | 1200 | 150/750 | | | | | | 725401 |

ACO Stormsed Vortex

ACO Stormsed Vortex enables sedimentation through hydrodynamic or vortex separation. Designed according to NJDEP specifications, the patented solution can remove up to 80% of pollutants and capture 100% of floatables. The unique design of ACO Stormsed Vortex separates high flows from captured sediment, allowing it to treat a wide range of flow rates from sites of less than 1,000 sqm to over 20,000 sqm depending on the country of specification. Its small footprint requires less excavation during installation, and variable connection outlet angles are available.

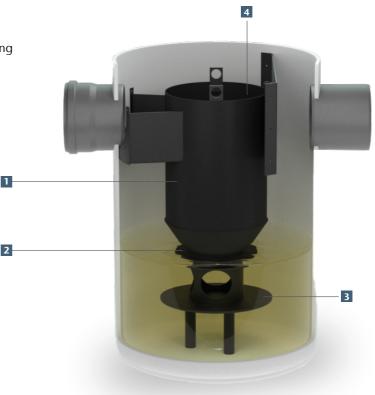
Vortex flow allows Stormsed Vortex to operate at high treatment flow rates without the hydraulic shortcutting or sediment remobilisation issues found in other sedimentation technologies, making it perfect for high flow applications!

Product overview

- Vortex Treatment
 Chamber
- 2 Sediment Distribution Unit (SDU)
- Large captured sediment storage chamber
- 4 Baffle

Benefits

- Wide range of flow rates
- Designed for 80% TSS removal of 75-micron particles at high treatment flow rates
- Compact treatment solution with low footprint
- Patented design
- Easy maintenance
- Inner parts are made of high-density polyethylene (HDPE)
- Possibility of various outlet angles 90°–180° (optional)



Treatment process

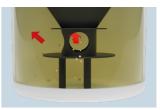
ACO Stormsed Vortex is an important part of treating high flow stormwater. The patented design of the device creates a vortex effect in the central Treatment chambre which allows effective capture of pollutants.





Stormwater carrying litter, suspended solids, organic matter and oils flows into the central Treatment area where a vortex effect is used to capture those pollutants. The floatables are kept in this central treatment area.

The unique design distributes flow evenly across the device and prevents captured sediment from being flushed out.

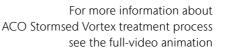




During high flows when the overflow is active, the outlet baffle plate ensures new floatables are still captured.

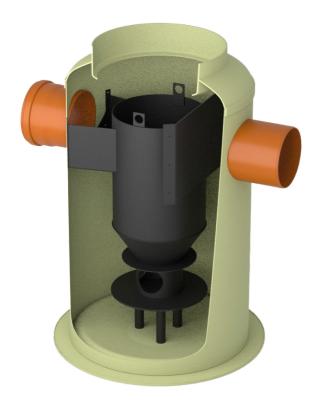
The unique design allows for easy maintenance from the surface to be performer through a single manhole access. The majority of captured floatables could be easily accessed in the active treatment chamber. If required during maintenance, captured sediment can also be easily accessed.

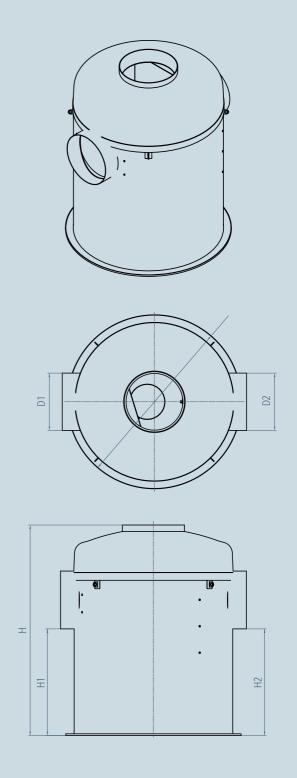






ACO Stomsed Vortex G





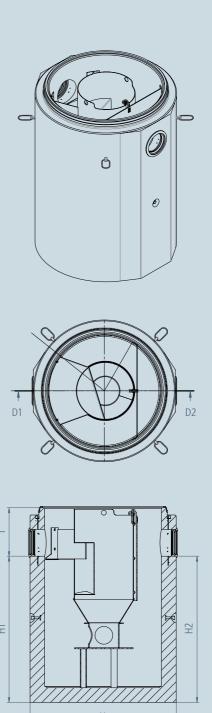
ACO Stomsed Vortex G

| Chamber diameter | 50% TSS elimination based on NJCAT | Max. hydraulic flow rate | Manhole cover size | Pipe connections | Oil / debris storage capacity | Sediment storage capacity | Item No. |
|---------------------|--|--------------------------------|-----------------------|---------------------|-------------------------------------|---------------------------------|----------|
| | [l/s] | [l/s] | [DN] | [DN] | [1] | [1] | |
| 1000 | 20,8 | 170 | 1xDN600 | 400 | 80 | 425 | 12975.41 |
| 1200 | 29,9 | 170 | 1xDN600 | 400 | 130 | 515 | 12976.41 |
| 1500 | 46,7 | 220 | 1xDN600 | 500 | 220 | 653 | 12977.41 |
| 1800 | 67,3 | 390 | 1xDN600 | 600 | 450 | 1531 | 12978.41 |
| 2200 | 100,6 | 600 | 1xDN600 | 800 | 630 | 974 | 12979.41 |
| 3000 | 186,9 | 600 | 1xDN600 | 800 | 1410 | 2393 | 12981.41 |

| H1 | H2 | Н | D1 | D2 | T tank | Weight | Total Volume | Item No. |
|------|------|------|------|------|--------|--------|---------------------|----------|
| [mm] | [mm] | [mm] | [mm] | [mm] | [mm] | [kg] | | |
| 1510 | 1510 | 2250 | 1000 | 1240 | 740 | 107 | 1150 | 12975.41 |
| 1450 | 1450 | 2200 | 1200 | 1400 | 750 | 161 | 1590 | 12976.41 |
| 1420 | 1420 | 2290 | 1500 | 1720 | 870 | 282 | 2390 | 12977.41 |
| 1735 | 1735 | 2866 | 1800 | 2040 | 1131 | 425 | 4350 | 12978.41 |
| 1495 | 1495 | 2758 | 2200 | 2440 | 1263 | 625 | 5150 | 12979.41 |
| 1630 | 1630 | 3300 | 3000 | 3300 | 1670 | 982 | 11460 | 12981.41 |

ACO Stomsed Vortex C





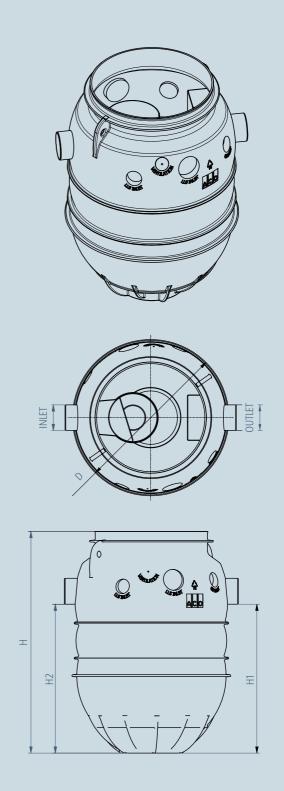
ACO Stomsed Vortex C

| Chamber diameter | 50% TSS elimination based on NJCAT | Max. hydraulic flow rate | Manhole cover size | Pipe connections | Oil / debris storage capacity | Sediment storage capacity | Item No. |
|---------------------|--|--------------------------------|-----------------------|---------------------|-------------------------------------|---------------------------------|----------|
| 1000 | 20.0 | 26.0 | 1(00 | 200 | | 21.4 | 2007270 |
| 1000 | 20,8 | 30,9 | TXOUU | 200 | 80 | 314 | 3006269 |
| 1200 | 29,9 | 66,6 | 1x600 | 250 | 130 | 452 | 3010274 |
| 1500 | 46,7 | 107,8 | 1x800 | 315 | 220 | 707 | 3008903 |
| 1750 | 63,6 | 107,8 | 1x800 | 315 | 450 | 962 | 3006302 |
| 2200 | 100,6 | 230,4 | 1x800 | 400 | 630 | 1475 | 3006303 |
| 2700 | 151,5 | 414 | 1x800 | 500 | 980 | 2290 | 3007013 |

| H1 | H2 | Н | D1 | D2 | T tank | Weight | Total Volume | Item No. |
|------|------|------|------|------|--------|--------|---------------------|----------|
| [mm] | [mm] | [mm] | [mm] | [mm] | [mm] | [kg] | | |
| 1495 | 1495 | 2000 | 1000 | 1300 | 505 | 2880 | 1056 | 3006269 |
| 1520 | 1520 | 2000 | 1200 | 1500 | 480 | 3473 | 1549 | 3010274 |
| 1625 | 1625 | 2500 | 1500 | 1800 | 875 | 5820 | 2518 | 3008903 |
| 1660 | 1660 | 2430 | 1750 | 2050 | 770 | 6406 | 3512 | 3006302 |
| 1710 | 1710 | 2440 | 2200 | 2450 | 730 | 7021 | 5740 | 3006303 |
| 1760 | 1760 | 2975 | 2700 | 3000 | 1215 | 13717 | 8932 | 3007013 |

ACO Stormsed Vortex P-X





ACO Stormsed Vortex P-X

| Chamber diameter | 50% TSS elimination based on NJCAT | Max. hydraulic flow rate | Manhole cover size | Pipe connections | Oil / debris storage capacity | Sediment storage capacity | Item No. |
|---------------------|--|--------------------------------|-----------------------|---------------------|-------------------------------------|---------------------------------|----------|
| 750 | 11,7 | 27 | 1xDN600 | 200 | 30 | 247 | 411348 |
| 1000 | 20,8 | 79 | 1xDN600 | 300 | 80 | 182 | 411349 |
| 1200 | 29,9 | 79 | 1xDN600 | 300 | 130 | 405 | 411350 |

| H1 | H2 | Н | D1 | D2 | T tank | Weight | Total Volume | Item No. |
|------|------|------|------|------|--------|--------|--------------|----------|
| [mm] | [mm] | [mm] | [mm] | [mm] | [mm] | [kg] | | |
| 1150 | 1150 | 1712 | 1225 | 1230 | 562 | 74 | 944 | 411348 |
| 1300 | 1300 | 1924 | 1225 | 1230 | 624 | 89 | 1093 | 411349 |
| 1550 | 1550 | 2194 | 1225 | 1230 | 644 | 101 | 1334 | 411350 |



Every ACO product supports the ACO WaterCycle









- ACO stormwater management
- ACO pumping stations
- ACO oil separators
- ACO grease separators
- ACO hydrodynamic separators
- ACO stormwater filters
- ACO sedimentation tanks

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